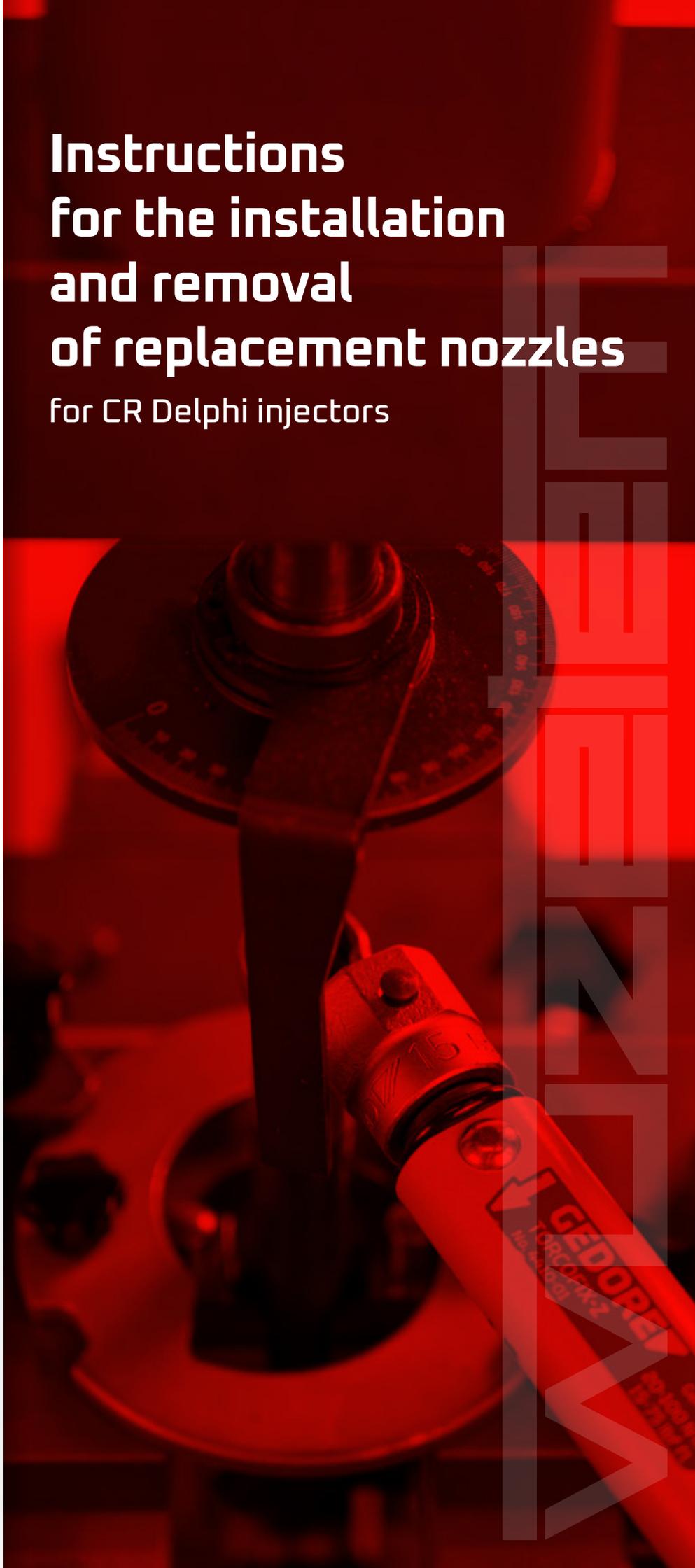


WUZETEM



Instructions for the installation and removal of replacement nozzles for CR Delphi injectors





All changeover work (installation and removal of the nozzle) should be performed using a suitable press, depending on the manufacturer.



To tighten/loosen the screw of the nozzle retaining holder and nozzle nuts, use a torque wrench and/or angle disk.



When tightening the injector nut, always observe the parameters provided by the manufacturer of the injection system.

Instructions for the installation and removal of replacement nozzles for CR Delphi injectors

- ▷ removal
- ▷ installation



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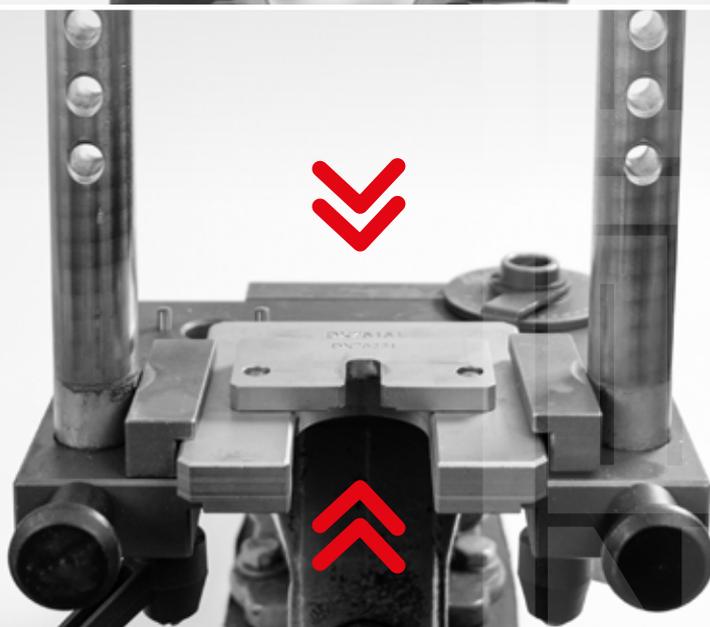
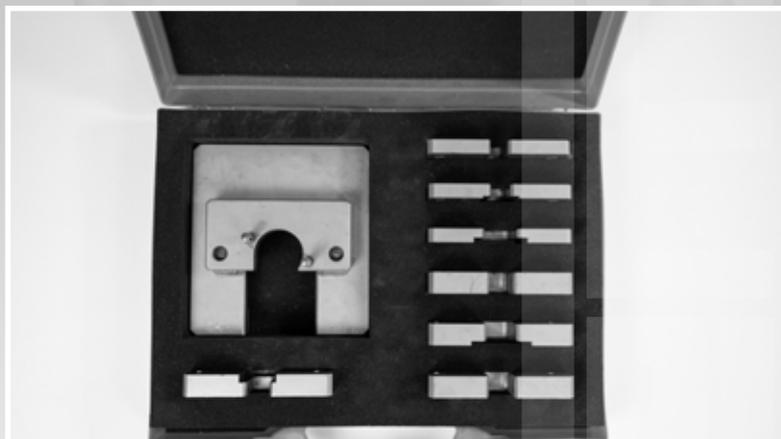
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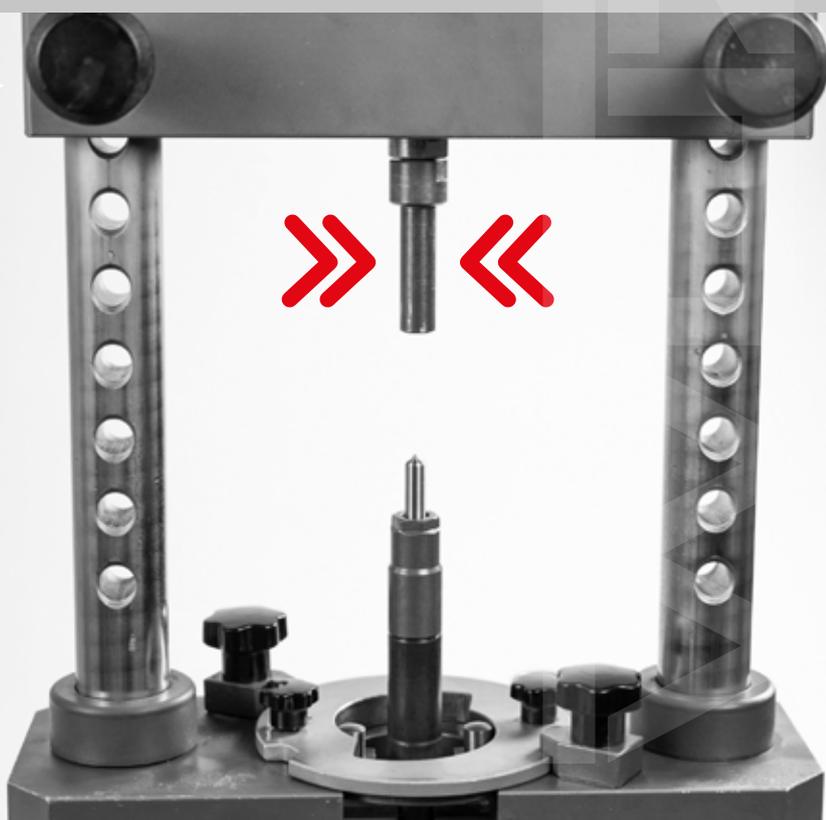
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removal

- 1 Use a suitable **mounting spacer** and place it in the **holder** of the station.



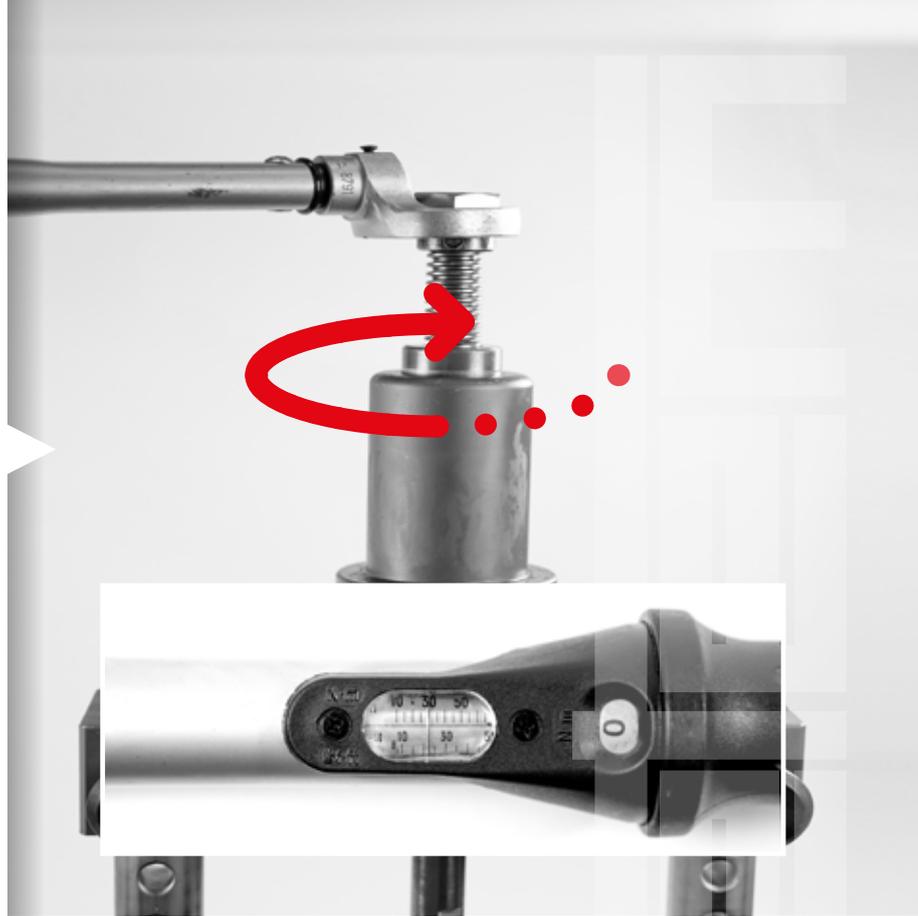
- 2 Take the suitable nozzle retaining **holder adapter** and **install it** on the station.



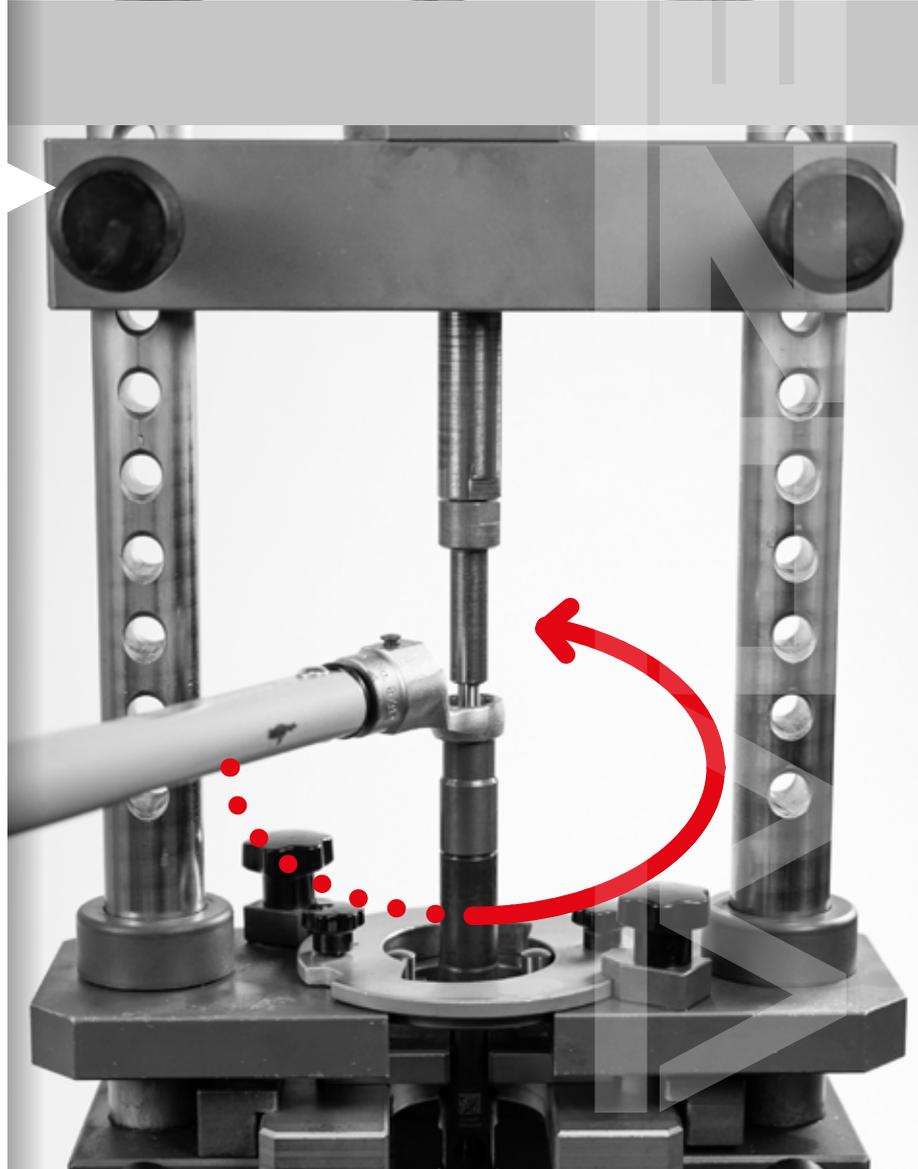
removal

- 3** Tighten the top screw of the nozzle retaining holder until it is clamped against the face of the nozzle.

Tighten the screw to **30 Nm** using a torque wrench with a **30 mm** adapter.



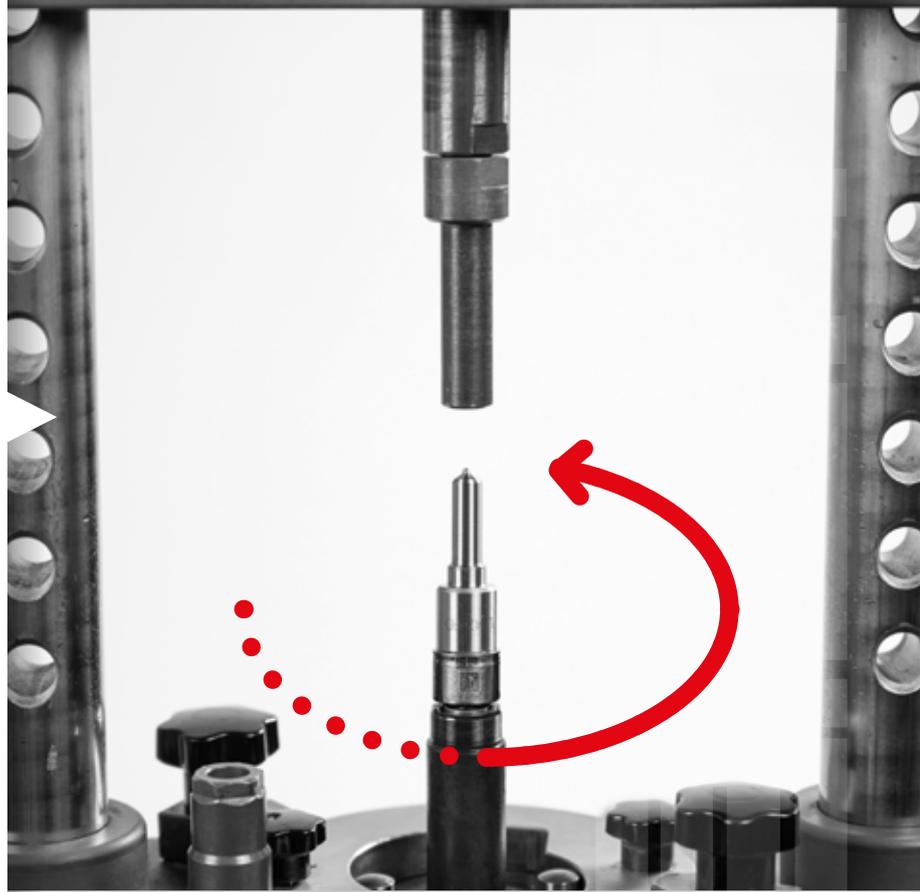
- 4** Undo the nozzle nut using a torque wrench with a **15 mm** adapter.



removal

5

Undo the screw of the nozzle retaining holder and retract it into a position that enables the removal of the nut.

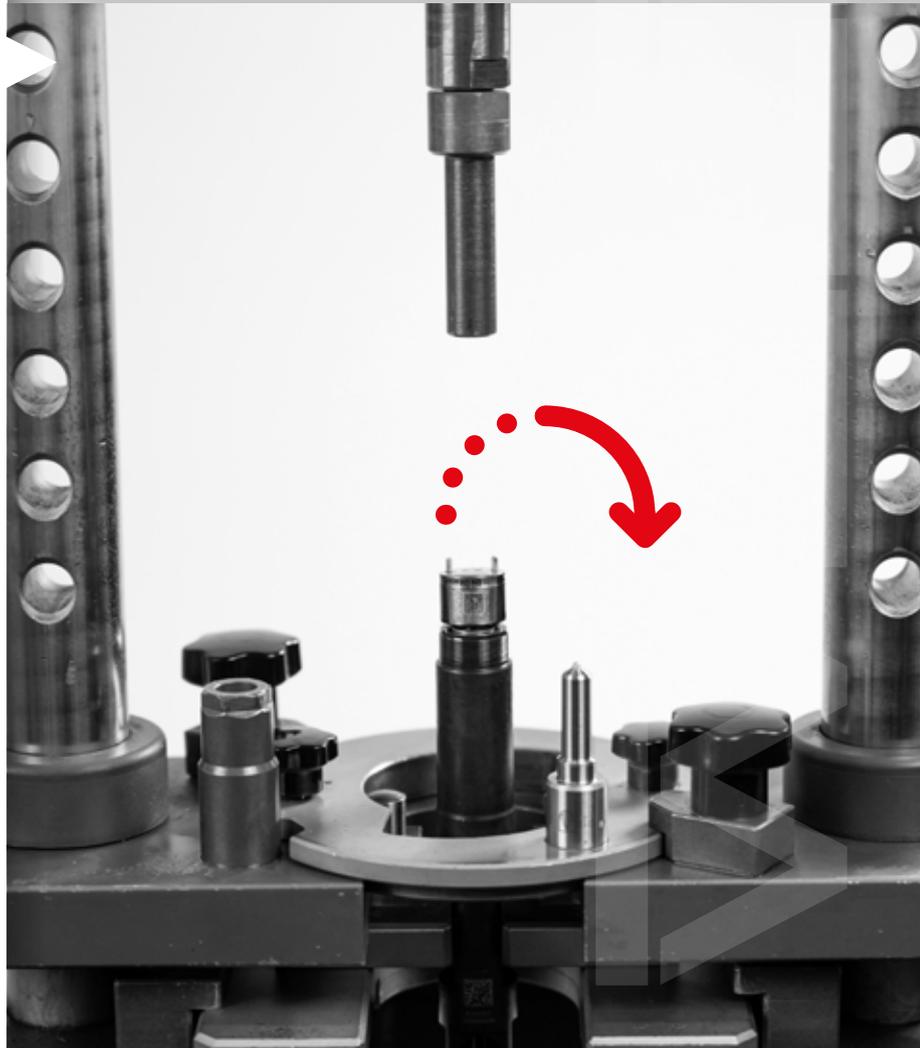


6

Remove the nut and then remove the nozzle body with the needle.

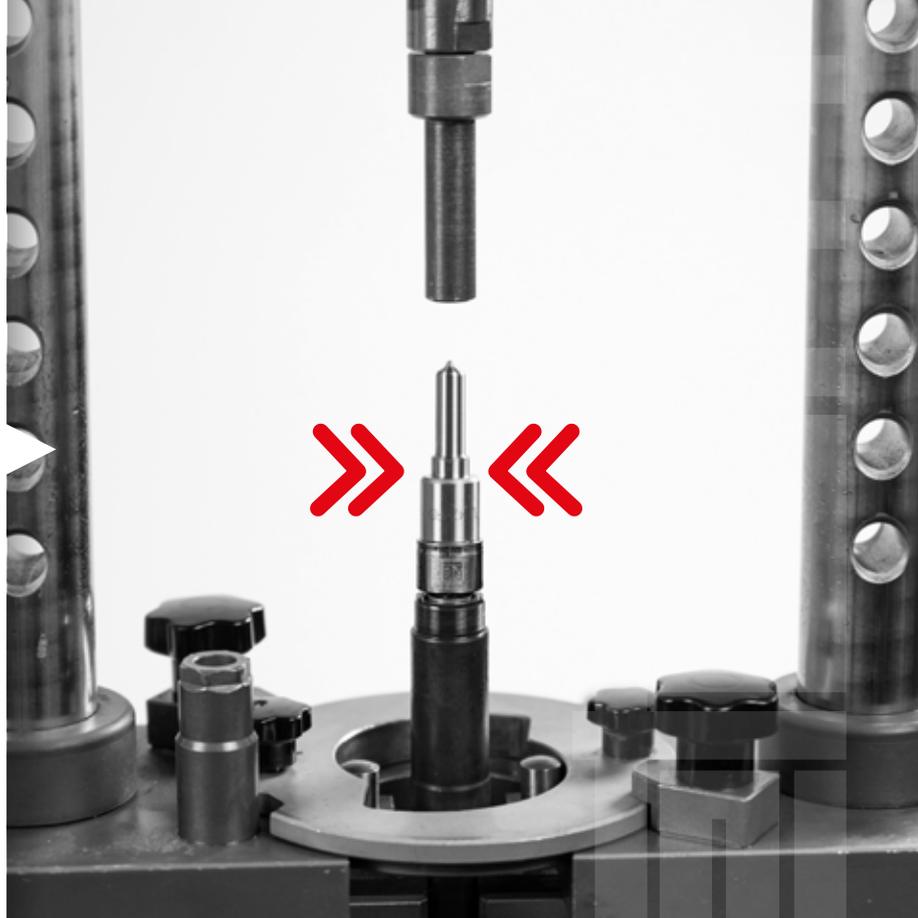
NOTE:

During nozzle removal, make sure **not to lose any components** of the injector located under the nozzle.



installation

- 1 Insert the **nozzle into the face** of the injector, aligning it accordingly using the alignment pins.



- 2 **Pre-tighten the nut** of the injector without using a torque wrench.

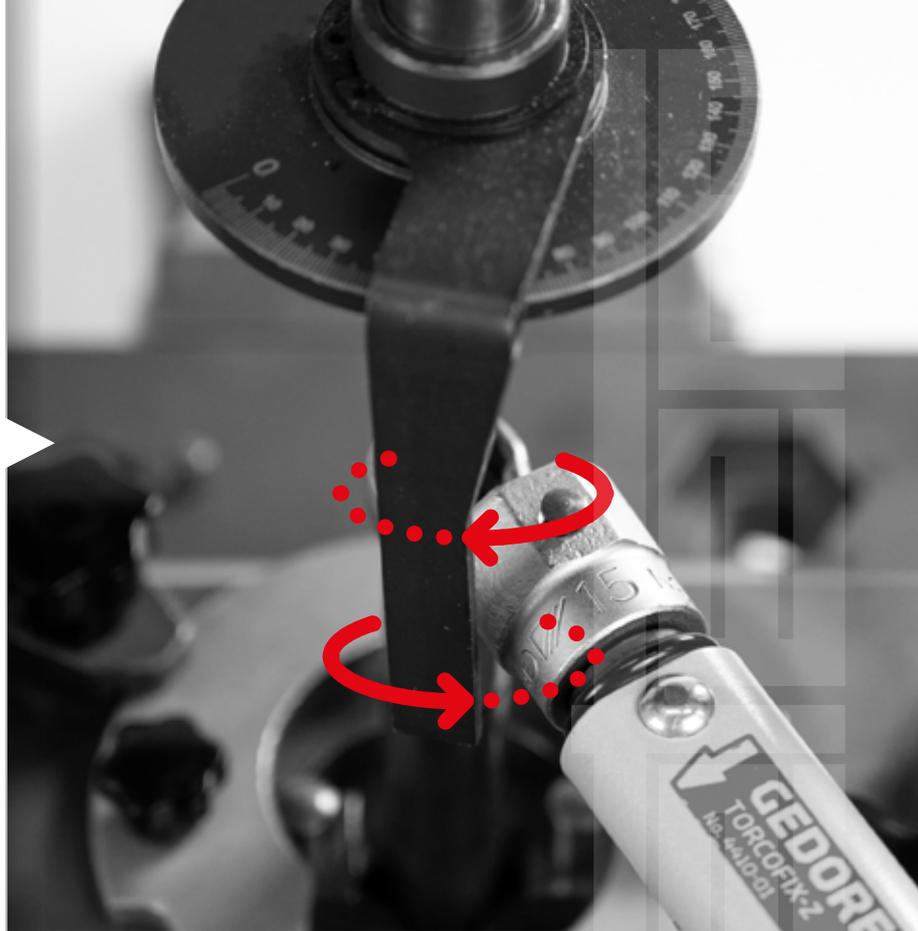
Tighten the screw of the nozzle retaining holder to **30 Nm**.



installation

3

Pre-tighten the nut using a grooved adapter and a torque wrench with a **15 mm** adapter to the torque recommended by the manufacturer of the injection system and then **unscrew the nut until the thread is completely loose**.



4

Tighten the nut to the intermediate torque recommended by the manufacturer of the injection system to set the thread.



5

Tighten the nut to the final torque recommended by the manufacturer of the injection system.

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